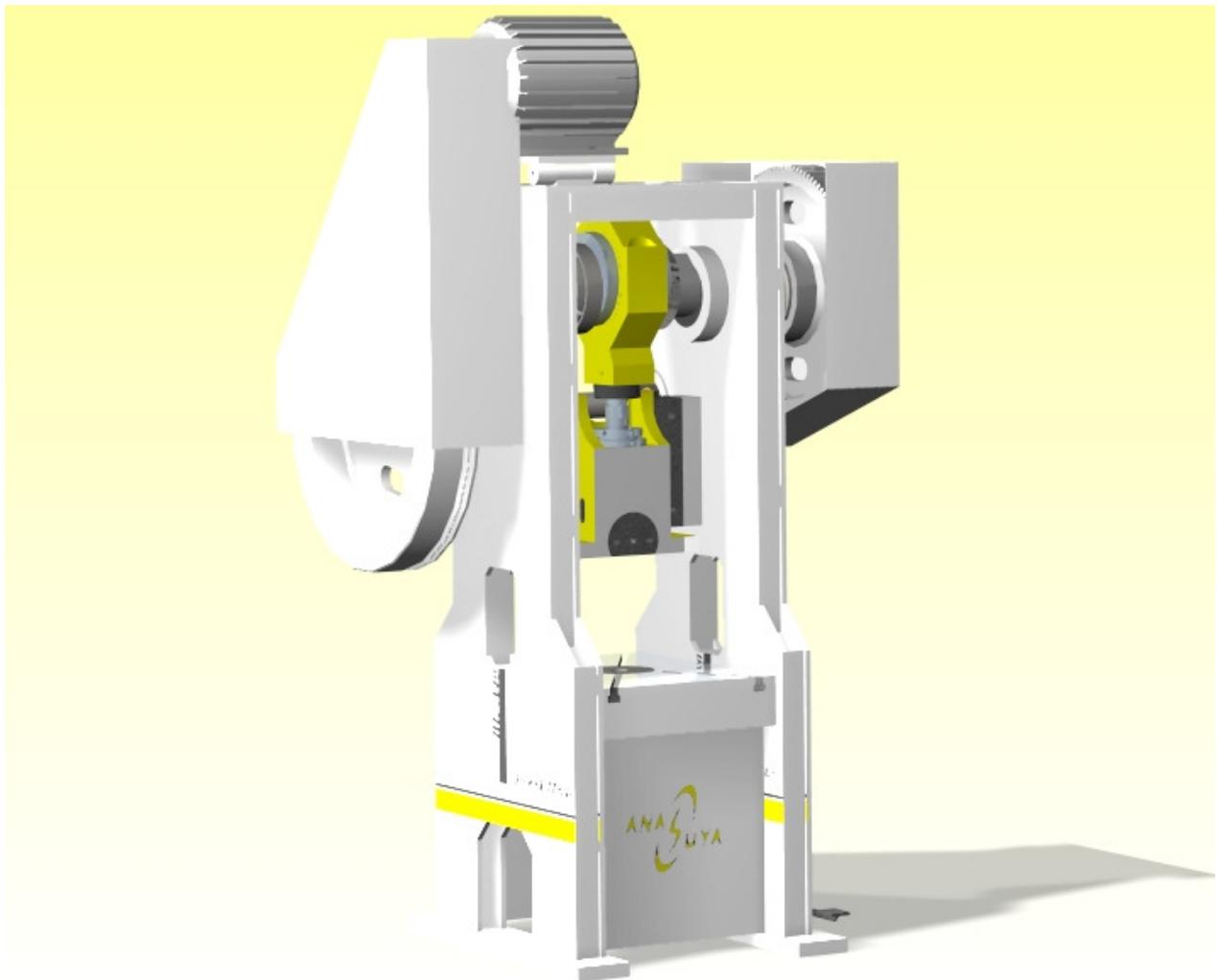




BHAGWATI ENGINEERS

PILLAR POWER PRESS

'ANASUYA' presents to you a range of most technically advanced **Pillar Power press** with all latest features as per international standards.



Features:

- | | |
|------------------------|--|
| » Low initial cost | » Accurate repetition |
| » Low tooling cost | » User friendly |
| » Easy & Quick setting | » Easy maintenance |
| » Enormous versatility | » Standard spares, hence easy availability |

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ANASUYA Pillar type Power Presses have been designed for continuous production & accuracy. The frame is of solid steel fabricated with suitable cross ribbing. The clutch is of rolling key type & gives continuous strokes for mass production. Crank shaft is made of special Alloy Steel and fitted in with Gun Metal bushes for smooth working and longer life. Table and ram are perfectly aligned to each other to obtain highly precision press operation.

MACHINE CONFIGURATION:

Sr. No.	Tonnage	STROKE ADJUSTMENT	DIST BED TO RAM)	LENGTH & WIDTH OF BED)	HOLE IN BED	HOLE IN RAM	CRANK SHAFT DIAMETER	FLY WHEEL DIAMETER	STROKE PER MINUTE	H.P. REQUIRED	WEIGHT APPROX.
1	30	10-70	275	500 x 550	100	38	83	650	60	3/1440	1000
2	50	10-70	350	550 x 600	125	50	95	457	55	5/1440	2000
3	75	12-110	375	600 x 650	175	50	115	700	50	7.5/1440	3000
4	100	15-125	425	650 x 800	190	55	127	800	45	10/1440	4500
5	150	15-150	450	710 x 915	200	55	140	900	35	15/1440	5600
6	200	15-175	500	750 x 950	215	60	158	1000	30	20/1440	9000

Standard Accessories:

- » Motor Pulley
- » Clutch Key
- » Clutch Key Springs
- » Slide Adj. Spanner
- » Oil Cups for Lubrication Point
- » Knock-out System

Optional Accessories :

- » Centralized lubrication (hand pump)
- » Electricals & Motor
- » Stroke Counter
- » Foundation Bolt
- » Auto-feeder, De-coiler, Straightener